



Serial no. 167039

## \*\* DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION \*\*

50 TON DAKE #27-676 HYDRAULIC PRESS With 10 ton air cushion Model 27-676 4 post downstroke type, floor standing Distance between 3" diameter posts: 30" L-R x 20" F-B Area of bed (nominal): 30" L-R x 29" F-B 39" L-R x 29" F-B Overall dimensions of bed: 30" L-R x 29" F-B x 3" thick Bed bolster: Area of slide (nominal): 30" L-R x 29" F-B 39" L-R x 29" F-B 0 - 18" maximum Overall dimensions of slide: Stroke of fully guided slide: 30" maximum Daylight opening (total): 18" maximum with 12" ram spacers Daylight opening (over bolster): 27" maximum 15" maximum with 12" ram spacers 5"/4" @ 5093 PSI - 50 tons Main ram diameter: Floor to top of bed: 37" Power unit (top rear of press): (2) hydraulic pumps, both driven by 15 HP 1755 RPM 230/460/3/60 motor 215"/minute closing Speeds approx.: 42"/minute pressing to 50 tons 600"/minute return Controls: Pushbutton operation with stroke & pressure control Dual palm buttons Selector switch for manual or semiautomatic operation Safety slide lock Pressure gauge Weight approx. 10,300 lbs. Overall dimensions approx. 67" L-R x 74" F-B x 137" H