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**\*\* DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION \*\***

12 FT. X 12 GA. NIAGARA HYDRAULIC PRESS BRAKE

Model no. HBM-100-10

Bending capacity:	12' x 12 ga. mild steel
	10' x 10 ga. mild steel
	8' x 3/16" mild steel
Tonnage capacity:	100 tons
Overall length of bed & ram:	12'
Stroke:	7"
Open height:	14"
Closed height:	7"
Throat depth:	7"
Width of bed:	3"
Floor to top of bed:	36"
Speeds approx.:	166"/minute rapid advance
	20"/minute anti-backbend
	166"/minute rapid return

EQUIPPED WITH: 24" Autogauge CNC 1000 single axis back gauge with  
vertical adjustment  
Free standing control with dual palm buttons &  
emergency stop button  
Electric foot switch  
Pushbuttons for ram up - down - inch  
Key selector switches for hand - foot;  
auto return - manual return;  
rapid to anti-backbend - anti-backbend;  
inch - off - single stroke  
Power tonnage control  
Ram tilt adjustment  
Front operated micrometer type fine tilt adjustment  
Sectional ram die clamps  
(4) T-slots in top of bed  
Dovetail slot in front & back of bed  
Hydraulic pump, driven by  
7.5 HP 1750 RPM 230/460/3/60 motor

Weight approx. 15,000 lbs.

Overall dimensions approx. 153" L-R x 60" F-B x 102" H

Serial no. P54440