



## \*\* DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION \*\*

6 FT. X 10 GA. NIAGARA 2-AXIS CNC BRAKE

Model no. HB-55-4-6

Bending capacity: 6' x 10 ga. mild steel

Tonnage capacity: 55 tons

Overall length of bed & ram: 6 **'** Distance between housings: 54**"** Stroke: 6" Open height: 13" Closed height: 7" Width of bed: 2-1/2" Floor to top of bed: 40"

Speeds approx.: 178"/minute advanced 78"/minute press

142"/minute return

EQUIPPED WITH: 24" Hurco 'Autobend 5C' 2-axis CNC back gauge

Free standing control with dual palm buttons &

emergency stop button Electric foot switch

Pushbuttons for start - stop, ram up - down - inch Key selector switches for inch - off - single stroke -

hand - foot - manual return - auto return, rapid to anti backward - anti backward

Ram tilt adjustment Stroke length adjustment Speed adjustment control \*Triad safety light curtain Sectional ram die clamps

Dovetail slot in front & back of bed

Hydraulic pump, driven by

5 HP 1800 RPM 230/460/3/60 motor

Weight approx. 6700 lbs.

Serial no. P53349