



2100 Stonington Avenue, Hoffman Estates, IL 60169

(847) 380-9819

www.heathindustrial.com * auctions@heathindustrial.com

**** DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION ****

USED 5 FT. X 1/4" DREIS & KRUMP MODEL 46-L PRESS BRAKE

Model no. 46-L; air clutch

Bending capacities: 5' x 1/4" mild steel

Tonnage capacity: 60 tons @ midstroke; 90 tons near bottom

Overall length of bed & ram: 6'

Distance between housings: 54"

Stroke: 3"

Ram adjustment: 4"

Shut height S.D.A.U.: 12"

Throat depth: 8"

Width of bed: 3"

Floor to top of bed: 34"

S.P.M. approx.: 40

EQUIPPED WITH: Dual palm buttons with emergency stop button

Electric foot switch

Pushbuttons for start - stop - jog

3" high die rail

Selector switch for inch - off - single

Key selector switch for hi - stop - low

Power ram adjustment with control & position indicators

Bijur one shot oil lubrication

Sectional ram die clamps

1/3 HP 1725 RPM 230/460/3/60 ram adjustment motor

5 HP 1670 RPM 230/460/3/60 motor

Weight approx. 9800 lbs.

Overall dimensions approx. 96" L-R x 62" F-B x 97" H

Serial no. L-19241