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**** DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION ****

28 TON HULL MODEL 359D HYDRAULIC TRANSFER MOLDING PRESS

With 8 ton top transfer

4 post upstroke type; floor standing; cabinet style

Distance between 1.75" dia. posts: 18.75" L-R x 9.25" F-B

Platen area (nominal): 18.75" L-R x 18" F-B

Stroke of fully guided platen: 0 - 6" maximum

Stroke of hydraulic transfer ram: 0 - 8" maximum

Daylight opening (total): 21" maximum

Daylight opening between

hot plates: (1): 10.5" maximum w/current setup

Hot plates (2): 15" L-R x 15" F-B x 2.5" thick
(electrically heated)

Bottom ejector rod spacings: 17.5" L-R

Main ram diameter (1): 6"/4" @ 2000 psi - 28 tons

Transfer ram diameter (1): 3.25"/2" @ 2000 psi - 8 tons

Floor to top of moving platen: 46"

Power unit (base of press): Hydraulic pump, driven by
5 HP 1150 RPM 230/460/3/60 motor

Speeds approx.: CLAMP

TRANSFER

300"/minute closing 460"/minute closing

0-35"/minute pressing to 28 tons 0-125"/minute pressing to 8 tons

240"/minute return 725"/minute return

Controls: Pushbutton operation w/stroke, pressure & speed control

Dual palm buttons

Selector switch for manual or semi-automatic operation

Cycle timers for close, breathe, dwell & cure

(2) temperature controllers

Mold heater receptacles

Pressure gauges

Weight approx. 4500 lbs.

Overall dimensions approx. 60" L-R x 36" F-B x 91" H

Serial no. 2682