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**** DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION ****

125 TON PHI HYDRAULIC MOLDING & LAMINATING PRESS

Model 125R1212S-2UHO-D-Y-1S

4 post upstroke type, floor standing

Distance between 2.5" diameter posts: 16" L-R x 11" F-B

Platen area (nominal): 15" L-R x 18" F-B

Overall dimension of platen: 23" L-R x 18" F-B

Stroke of fully guided platen: Approx. 0-10" maximum

Daylight opening (total): 11"-16" maximum (adjustable)

Daylight opening between hot plates: 6"-11" maximum (adjustable)

Hot plates(2): 12" L-R x 12" F-B x 2" thick
(electrically heated to 600°F)

Insulation(2): 12" L-R x 12" F-B x 1" thick

Main ram diameter(1): 10.5" @ 2887 PSI - 125 tons

Floor to top of moving platen: 45"

Power unit (base of press): (2) hydraulic pumps, both driven by
5 HP 1200 RPM 230/460/3/60 motor

Speeds approx.: 96"/minute closing

2.9"/minute pressing to 125 tons

Gravity return

Controls: Pushbutton operation with stroke & pressure control

Dual palm buttons

Selector switch for manual or semi-automatic operation

(2) digital temperature indicating controllers

PLC touchscreen

Pressure gauge

Weight approx. 4,500 lbs.

Overall dimensions approx. 62" L-R x 32" F-B x 70" H

Serial no. 99-11-005