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**** DESCRIPTIONS NOT GUARANTEED! USE AS A GUIDE ONLY PLEASE DO YOUR OWN ONSITE INSPECTION ****

452 TON PACIFIC HYDRAULIC MOLDING PRESS

New 1993

Model 452N-2.5/30

Gib guided upstroke type - 2 opening

Distance between slab sides: 38" L-R

Platen area (nominal): 32" L-R x 30" F-B

Stroke of gib guided platen: 0 - 24" maximum

Daylight opening (total): 39"

Daylight opening between platens (2): 18" maximum each

Main ram diameter (1): 24"/15" @ 2000 PSI - 452 tons

Floor to top of moving platen: To suit customer

Power unit (top of press): Vickers model 50V72-A1-C-11L-130 hydraulic pump

Driven by 10 HP 1750 RPM 230/460/3/60 motor

Rexroth model AA10VS045DRG/30R-PKC62N00

hydraulic pump

Driven by 20 HP 1750 RPM 230/460/3/60 motor

Speeds approx.: 60"/minute closing

1-10"/minute pressing to 452 tons

85"/minute return

Controls:

Pushbutton operation w/stroke & pressure control

Dual palm buttons

Selector switch for manual or semi-automatic operation

GE Fanuc PLC

Weight approx. 34,000#

Overall dimensions approx. 105" L-R x 55" F-B x 183" H (total)

(Cylinder extends approximately 17" below press feet.)

Serial no. A1001