



Heath Industrial

Machinery & Equipment Surplus to the Continuing Operations Of

SGM PRECISION™

ONLINE AUCTION

Late Model CNC Facility

Wednesday
May 13, 2020

Preview / Inspection: By Appointment Only, Monday & Tuesday, May 11 & 12, 9:00 AM - 3:00 PM

Asset Location: 3411 Woodhead Drive, Northbrook, Illinois 60062. Additional Assets Located in Bensenville, Illinois

MORI SEIKI MODEL NL2000-SY-500 CNC TURNING CENTER



2011

DAEWOO MODEL PUMA 2000SY CNC TURNING CENTER



2004

DAEWOO MODEL PUMA 2000SY CNC TURNING CENTER



2004

HAAS MODEL VF-6 CNC VERTICAL MACHINING CENTER



STARTRITE 36" VERTICAL BAND SAW



1 of 3



SCOTCHMAN 70/110 TON IRONWORKER



Heath Industrial

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Buyers Premium: 18% Online
Sales Tax: 10% Without Proper Exemption

Bid Online At

BidSpotter.com

CNC TURNING CENTERS & LATHES



MORI SEIKI MODEL NL2000-SY-500 CNC TURNING CENTER, S/N NL201KA3315 (New 2011), 14" Max. Turning Diameter, 20" Max. Turning Length, 2.5" Bar Capacity, 5,000 Max. Spindle RPM, Sub Spindle, Y-Axis, Live Milling, 6-1/2" 3-Jaw Chuck, CoolJet High Pressure Coolant Thru Spindle, Chip Conveyor, MSX-850IV Control

(2) DAEWOO MODEL PUMA 2000SY CNC TURNING CENTERS, (New 2004), 13" Max. Turn Diameter, 20" Max. Cutting Length, 2.62" Bar Capacity, 4,500 Max. Spindle Speed, with Sub Spindle, Y-Axis, Live Milling, 9" 3-Jaw Chuck, CoolJet Model 70-30SF High Pressure Coolant Thru Spindle, Chip Conveyor, Fanuc Series 18i-TB Control

HARDINGE MODEL CS-GT CNC LATHE, S/N GTA-1549-B, GE Fanuc Series 18i-T Control, Spago Model Turnmanic 124 Bar Feed

HARDINGE CONQUEST C42 SUPER-PRECISION CNC LATHE S/N 119C With 16C Spindle, 12 Station T-Style Live Tooling Turret, Turret Parts Catcher, Fanuc 0T Control (No Tailstock)

HARDINGE COBRA 42 PRECISION CNC LATHE S/N 872



LNS MODEL QUICK LOAD SERVO 80S2 BAR FEED (NEW 2018)

IEMCA MODEL BOSS 547 BAR FEED

IEMCA MODEL PRODIGY 547/21 BAR FEED

(2) IEMCA MODEL BOSS 545 CNC/21 BAR FEEDS

CNC VERTICAL MACHINING CENTERS



HAAS MODEL VF-6 CNC VERTICAL MACHINING CENTER, S/N 7882, 64" X-Axis Travel, 32" Y-Axis Travel, 30" Z-Axis Travel, 20 Station Automatic Tool Changer, 40 Taper Tooling, 15 HP Spindle Drive, Haas Control

HAAS MODEL HRT-450 4TH AXIS BRUSHLESS ROTARY TABLE WITH 16" 3-JAW CHUCK



SCREW MACHINES

BROWN & SHARPE 1-5/8" NO. 2 2 SPEED AUTOMATIC SCREW MACHINE, S/N 542-2-6714-1-5/8, Vertical Slide

BROWN & SHARPE 3/4" NO. 00 ULTRAMATIC R/S AUTOMATIC SCREW MACHINE, S/N 542-00-9271-3/4, Slot/Deburring Attachment, Vertical Slide

BROWN & SHARPE 3/4" NO. 2 4 SPEED AUTOMATIC SCREW MACHINE, S/N 542-2-6672-3/4, Slot/Deburring Attachment, Vertical Slide

BROWN & SHARPE 1/2" NO. 00 ULTRAMATIC R/S AUTOMATIC SCREW MACHINE, S/N 542-00-9257-1/2, 2 Vertical Slides

BROWN & SHARPE 1/2" NO. 00 4 SPEED ULTRAMATIC AUTOMATIC SCREW MACHINE, S/N 542-00-8826-1/2, Slot/Deburring Attachment, Vertical Slide

TRAUB AUTOMATIC SCREW MACHINE, S/N 614773/10484/1 with Bar Feed

CNC DRILL & TAP CENTERS



**(3) BROTHER 14 STATION MODEL TC-229 CNC DRILL & TAP CENTERS, S/N 112869, 112818, 112931, with Brother Control
TAKISAWA 10 STATION MODEL MC-COMPO CNC DRILL & TAP CENTER**

TOOLROOM EQUIPMENT



SCOTCHMAN 70/110 TON MODEL D.O. 70-24M DUAL OPERATOR HYDRAULIC IRONWORKER, S/N 1106M1201, 70 Ton Punch Capacity, 24" 110 Ton Plate Shear Capacity, 6"x6"x1/2" Angle Shear Capacity
LEBLOND 17"x54" MODEL REGAL TOOL ROOM LATHE, S/N 4D-1227, 12" 3-Jaw Chuck, 1,000 Max. Spindle RPM, Taper Attachment, Inch Threading, Belt Grinding Attachment
PRATT & WHITNEY 16"/18.5"x60" TOOL ROOM LATHE, S/N

M1696-1532-1151, 3-Jaw Chuck, 1,000 RPM Max. Spindle RPM, Inch Threading
BRIDGEPORT 1-1/2 HP VARIABLE SPEED RAM TYPE VERTICAL MILL, S/N 12BR173306, 42" Table, Table Power Feed, Anilam DRO
DAKE 150 TON MODEL 906850 H-FRAME AIR-DRAULIC SHOP PRESS, S/N 200901, 48" Between Housings
COSEN 10"x16" MODEL MH1016JA HORIZONTAL BAND SAW, S/N 1020759 (NEW 2013)

STARTRITE 36" MODEL 316H VERTICAL BAND SAW, S/N 17426, with Welder
MILLER 250 AMP MODEL MILLERMATIC 250 DIGITAL WELDER, S/N LA078975
TML 6"x12" SURFACE GRINDER, S/N H-1607-C, W/ Permanent Magnetic Chuck
K.O. LEE 6"x18" MODEL S718SG HYDRAULIC SURFACE GRINDER, S/N 20035LK
CAROLINA 30 TON MODEL HV100 H-FRAME HYDRAULIC SHOP PRESS, S/N 003242
DELTA VERTICAL BAND SAW
ORBIT DRILL
WILTON 6" BELT/12" DISC SANDER
ATLAS NO. 5 FLOOR AR-

BOR PRESS
TRINCO MODEL 24/BP BLAST CABINET, S/N 65675-7 with Collector
WOOD EQUIPMENT
WADKIN MODEL ASS400 14" TABLE SAW, S/N 91169, with Fence
2 - DRUM DUST COLLECTORS
PLANT EQUIPMENT
INGERSOLL-RAND 10 HP TANK MOUNTED AIR COMPRESSOR
BUSCH 20 HP MODEL RA0400 VACUUM PUMP, S/N AC12705
MISC. PLANT EQUIPMENT INCLUDING ASSORTED TOOLING & ACCESSORIES, WORK BENCHES, MAINTENANCE EQUIPMENT, ETC.

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2104 Stonington Avenue
Hoffman Estates, IL 60169
www.heathindustrial.com

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ONLINE AUCTION

Wednesday, May 13th

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Wednesday, May 13th

Featured Assets Include

Mori Seiki & Daewoo CNC Turning Centers
Haas CNC Vertical Machining Centers
Hardinge CNC Lathes
Brother & Takisawa CNC Drill & Tap Centers
Scotchman Ironworker
Lathes • Mills • Saws
Brown & Sharpe Screw Machines

Online Bidding: Please visit www.bidspotter.com to sign up to bid online.

Inspection: By Appointment Only, Monday & Tuesday, May 11 & 12,
9:00 am - 3:00 pm, No Admittance without Appointment!

Buyers Premium: 18.00%

Sales Tax: 10.5% Without Proper Exemption

Payment: Cash, Credit Cards, Certified Checks, Company Checks
ONLY With Bank Letter of Guarantee

Pickup / Removal: Curbside Pickup starting Thursday, May 14th. All
items must be removed by Friday, May 22nd.

Terms of Sale: Everything sold as-is and where-is, no warranties ex-
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