



# Heath Industrial

**Stamping Equipment  
Metal Working & Fabricating  
Material Handling & More!**

**Preview / Inspection:** Monday, June 14, 8 AM - 3 PM,  
Earlier By Appointment Only  
**Assets Location:** 185 E. 12th Street  
Chicago Heights, Illinois

# ONLINE AUCTION

**Tuesday &  
Wednesday**

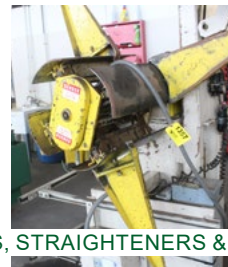
**June  
15 & 16**



(16) MINSTER, USI, FEDERAL & L&J PRESSES UP TO 110 TON



(20) HANNIFIN, DENISON & NEFF HYDRAULIC PRESSES UP TO 100 TON



COIL REELS, STRAIGHTENERS & FEEDS

**Bid Online At**  
**BidSpotter.com**

Sale Proudly Held In Conjunction With



# Heath Industrial

2104 Stonington Ave, Hoffman Estates, IL 60169 • Toll Free 855-88-HEATH  
www.heathindustrial.com • auctions@heathindustrial.com

**Illinois License Numbers:**  
Firm License: 444.000423

Buyers Premium: 18% Online  
Sales Tax: 10% Without Proper Exemption





**Threaders**



**Chamfering Machines**



**Tube Benders**

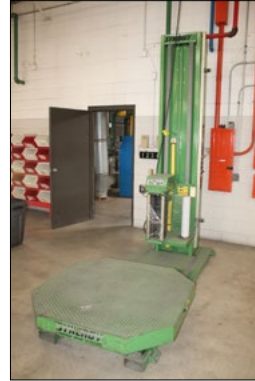


**Bid Online At [BidSpotter.com](http://BidSpotter.com)**

# Fabricating & Toolroom Equipment



## Plant Equipment



## Vehicles



## Miscellaneous



FOR MORE INFORMATION, VISIT [HEATHINDUSTRIAL.COM](http://HEATHINDUSTRIAL.COM)

# DETAILED ASSET LIST

## OBI PRESSES

**VERSON 110 TON MODEL 110 OBG BACK GEARED GAP FRAME PRESS, S/N 20004, 8" Stroke, 20" Shut Height, 27"x42" Bed, 40 SPM, Air Clutch**

**U.S. INDUSTRIES 90 TON OBI PRESS, S/N 54-9000, 6" Stroke, 18" Shut Height, 27"x38" Bed, 90 SPM, Air Clutch, Air Cushion**

**MINSTER 75 TON NO. 75 BACK GEARED OBI PRESS, S/N 75-12540, 6" Stroke, 17" Shut Height, 40 SPM, 24"x36" Bed, Air Clutch, Air Cushion**

**MINSTER 71 TON NO. 7 OBI PRESS, S/N 7-3272**

**MINISTER 70 TON NO. 101-70 OBI PRESS, S/N 101-7-22904, 4" Stroke, 14.5" Shut Height, 24"x36" Bed, 90 SPM, Air Clutch, Air Cushion**

**MINSTER 60 TON NO. 6 OBI PRESS, S/N 6F-17939, 4" Stroke, 15.5" Shut Height, 21"x32" Bed, 90 SPM, Air Clutch**

**MINSTER 60 TON NO. 6 OBI PRESS, S/N 6-16603, 4" Stroke, 16" Shut Height, 100 SPM, Air Clutch**

**L&J 60 TON NO. 60 BACK GEARED OBI PRESS, S/N 56598A, 4" Stroke, 12.25" Shut Height, 18"x32" Bed, Air Clutch**

**FEDERAL 45 TON NO. 45 OBI PRESS, S/N 45-449, 6" STROKE, 13" Shut Height, 18"x28" Bed, 35-70 SPM, Air Clutch**

**3 – L&J 45 TON NO. 45 OBI PRESSES, S/N 45815A, 45816A, & 45817A, 3" Stroke, 15" Shut Height, 18"x28" Bed, Air Clutch**

**L&J 45 TON NO. 45 OBI PRESS, S/N 45841A, 20"x29" Bed, Air Clutch**

**MINSTER NO. 3 OBI PRESS, S/N 3-10842, 18"x30" Bed, Air Clutch**

**SUMMIT BACK GEARED OBI PRESS, S/N 12-1968-6, AIR CLUTCH**

## SUMMIT OBI PRESS

## HYDRAULIC PRESSES

**HANNIFIN DYNA-QUIP 100 TON MODEL OGP C-FRAME HYDRAULIC PRESS, S/N 50726, 34"x40" Bed**

**HANNIFIN 100 TON C-FRAME HYDRAULIC PRESS, S/N T-6307, 34"x60" Bed**

**ABEX DENISON 20 TON MODEL FH20 C-FRAME HYDRAULIC PRESS, S/N 26614**

**HANNIFIN 10 TON C-FRAME HYDRAULIC PRESS, S/N F-107-L5-79**

**HANNIFIN 8 TON MODEL OG-B8B C-FRAME HYDRAULIC PRESS, S/N A-45007**

**2 – MULTIPRESS 8 TON MODEL WR87M C-FRAME HYDRAULIC PRESSES, S/N 30401& 31865**

**DENISON MULTIPRESS 8 TON C-FRAME HYDRAULIC PRESS, S/N 8133**

**3 – ABEX DENISON 6 TON MODEL WR87M C-FRAME HYDRAULIC PRESSES, S/N 28197, 28181, & 32115**

**ABEX DENISON MODEL WR65L C-FRAME HYDRAULIC PRESS, S/N 27070**

**DENISON MULTIPRESS 6 TON C-FRAME HYDRAULIC PRESS, S/N 18946, 12" Stroke, 18" Daylight**

**DENISON MULTIPRESS 6 TON C-FRAME HYDRAULIC PRESS, S/N 18946, 10" Stroke, 16" Daylight**

**3 – DENISON 6 TON C-FRAME HYDRAULIC PRESSES, S/N 19231, 19325, & S/N 19326, 10" Stroke**

**HANNIFIN 5 TON MODEL F51-21-PB3 C-FRAME HYDRAULIC PRESS, S/N F-23700**

**HANNIFIN 2 TON MODEL F-20-2 HYDRAULIC PRESS, S/N D-26786**

**NEFF 2500 PSI 4 POST HYDRAULIC PRESS, S/N 8183, 9"x15" Between Posts**

## PRESS ACCESSORIES

**LITTELL 2,000 LB. MODEL 20-12 COIL REEL, S/N S-4943-69**

**AMERICAN 2,500 LB. MODEL 60 COIL REEL, S/N 2329**

**PERFECTO MODEL 18-M-SB COIL REEL, S/N PR-3945**

**PERFECTO 2,500 LB. MODEL 12-M-SM STOCK COIL REEL, S/N PR-4047**

**ROWE MODEL A10-C2000J COIL CRADLE AND STRAIGHTENER, S/N 12970, .020-.105 Capacity**

**ROWE MODEL A-10/3J COIL CRADLE & STRAIGHTENER, S/N 25022, .020-.105 Capacity**

**EGAN/PRESSPARTNER MODEL 201-10 STOCK UNCOILER, S/N 2419**

**2 – AIR FEEDS 12"x12" MODEL AF2 PRESS FEEDS, S/N 7026 & S/N 770418**

**PRESS ROOM 12"x24" PRESS FEED, S/N 019A-01A**

**JAYBIRD MODEL J6-612 PRESS FEED, S/N 3191**

## THREADING MACHINES

**LANDIS 2 HEAD MODEL 12CL2B LEADSCREW THREADER, S/N 12CL2B-93AX, with Threading Die Heads, Pneumatic Vises**

**LANDIS 2 HEAD MODEL 6C12A LEAD SCREW THREADER, S/N 6C12A-24, with Threading Die Heads, Pneumatic Vises**

**LANDIS MODEL 6CL2A THREADER, S/N 6CL2A-19AX THREADER Parts Machine – No Threading Die Heads**

**RIDGID MODEL 1224 PIPE THREADER, S/N 101539 with Dies**

## DOUBLE END TUBE CHAMFERING MACHINES & CUT-OFFS

**2 – SOCO 78" MODEL DEF-FA/52+ BTM DOUBLE END TUBE CHAMFERING MACHINES, S/N 1099 & 0800 (NEW 1999) with Sliding Magazine, Auto and Manual Control Settings**

**CONTINENTAL MODEL 25-22009 PIPE & TUBE CUT-OFF with Model 425 Feed Stand**

**CONTINENTAL MODEL 2-B CUT-OFF, S/N 20-21613, WITH STAND**

## TUBE BENDERS

**TELEDYNE PINES MODEL 5T VERTICAL HYDRAULIC TUBE BENDER, S/N 44362-86178, WITH CONTROL**

**TELEDYNE PINES MODEL 5T VERTICAL HYDRAULIC TUBE BENDER, S/N 44355-62039**

# DETAILED ASSET LIST

## TOOL ROOM EQUIPMENT & MISCELLANEOUS MACHINERY

EDWARDS 10 GAUGE X 79.5" MODEL 3.25/2000DD SHEAR, S/N 75C/42739, WITH Front Arm Support  
TELEDYNE PEER 100 KVA MODEL P-50 SPOT WELDER, S/N 860033, 18" Throat, Entron Control  
HITACHI MODEL 830048K ASSEMBLY ROBOT  
DREIS & KRUMP 18 GAUGE X 48" PRESS BRAKE, S/N 131/G/58

LINCOLN 300 AMP MODEL TIG300/300 WELDER, S/N AC-606130

ABRASIVE 12"X18" MODEL 1218 HYDRAULIC SURFACE GRINDER, S/N 1218-139

BOYAR SCHULTZ 6"X12" MODEL H612 SURFACE GRINDER, S/N 25952, WITH ELECTRO MAGNETIC CHUCK

BOYAR SCHULTZ 6"X18" MODEL DELUXE SURFACE GRINDER, S/N C-1640, WITH PERMANENT MAGNETIC CHUCK

GORTON MODEL MASTERMIL 1-22 VERTICAL MILL, S/N 45358, WITH 48" TABLE, POWER SPINDLE DOWN FEED, TABLE POWER FEEDS

TAKISAWA 15"X32" TOOL ROOM LATHE, 1800 RPM Spindle, 3-Jaw Chuck, Inch/MM Threading

ENCO CARBIDE TOOL GRINDER

CLAUSING 20" MODEL 2276 DRILL, S/N 516519

CLAUSING 15" SERIES 16SC BENCH DRILL, S/N 110140

GROB 24" MODEL 4V-24 VERTICAL BAND SAW, S/N 763, with Blade Welder

WELLS 2-POST HORIZONTAL BAND SAW

SOCO MODEL SG-14 SAW BLADE GRINDER

BLAST CABINET WITH COLLECTOR

PEXTO SHEET METAL ROLLER

DANLY MODEL 12-T BENCH PRESS

11 - TABLE MOUNTED AIR TOOLS

PACKAGING EQUIPMENT

INNOVATIVE MODEL 1000 PLASTIC SHRINK WRAP MACHINE, S/N D44301074

INNOVATIVE MODEL 3500R DIE CUTTING MACHINE, S/N K4629R018

## RIVETERS

AMERICAN MODEL 90 RIVETER, S/N 767

CHICAGO MODEL 912-SS RIVETER, S/N 9053

TEXTRON MODEL R125HVY RIVETER, S/N 933

## INSPECTION EQUIPMENT

MICRO-VU MEASURING SYSTEM with Model 9010 Computerized Video Reticle, Video Edge Detector, Q16 Computer

WILSON MODEL 3JR ROCKWELL HARDNESS TESTER, S/N 9981

## MISC. EQUIPMENT

400+ CORRUGATED STEEL 32"X24"X16" DEEP OPEN FRONT STACKING TUBS

LARGE QUANTITY DIES AND DIE SETS

LARGE ASSORTMENT OF EXACT REPLACEMENT MIRRORS FOR FORD

HYDRAULIC POWER UNITS\*PALLET RACKS\*-CARTS\*CARDBOARD\*SAFETY LAD-

DERS\*ARBOR\*PRESSES\*INSPECTION\*-FANS\*TABLES\*ETC.

## PLANT EQUIPMENT

WORTHINGTON 30 HP MODEL 30RS110 MONOROTOR AIR COMPRESSOR

SKYJACK 20" MODEL SJII ELECTRIC ELEVATING SCISSOR LIFT, S/N 605753, JOYSTICK CONTROL, 231 Hours on Meter

HIGHLIGHT MODEL 818B SYNERGY 3 PLASTIC SKID WRAPPER, S/N 5C972, 60" Vertical

AMERICAN MODEL 14121 HORIZONTAL HYDRAULIC BALER, S/N 27214-12164-63

WINSLOW 5,000 LB. ELECTRONIC PLATFORM SCALE, 48"X60" with 50 LB. Bench Scale & Readout

## MATERIAL HANDLING

MITSUBISHI 5,000 LB. MODEL FGC25 LP GAS FORKLIFT TRUCK, S/N F82-54003, 189" Max. Lift, Side Shift, 2498 Hours on Meter

HYSTER 3,950 LB. MODEL S50XM LP GAS FORKLIFT TRUCK, S/N D187V09407V, 189" Max. Lift, Side Shift

MITSUBISHI 3,000 LB. MODEL FGC15 LP GAS FORKLIFT TRUCK, S/N AF81A50693, 171" Max. Lift, Side Shift, 1390 Hours on Meter

CROWN 3,000 LB. MODEL 30SP36TL ELECTRIC ORDER PICKER, S/N W-67920, 150" Max. Lift

## VEHICLES

1999 FREIGHTLINER MODEL FL60 BOX BODY TRUCK, VIN: 1FV3G6AC7HG06730, 5 Speed Manual Transmission, 25,500 GVWR, 22' Box Body, 4 Tire Rear Axle, 170,000 Miles on Odometer

1999 FREIGHTLINER MODEL FL60 FLAT BED TRUCK, VIN: 1FV3G6ACY9HG06731, 5 Speed Manual Transmission, 14' Wood Deck with Rails, 48,200 Miles on Odometer

1989 LINCOLN TOWN CAR STRETCH LIMO, VIN: 1CNBM81FXKY722154, AUTOMATIC TRANSMISSION, 31,000 Miles on Odometer

1996 FORD MODEL ECONOLINE 250 CARGO VAN, VIN: 1FTHE24Y6THB30306, Automatic Transmission, 174,000 Miles on Odometer

 **Heath Industrial**  
2104 Stonington Avenue  
Hoffman Estates, IL 60169  
www.heathindustrial.com

## Sure Plus Manufacturing Co



**ONLINE AUCTION**  
Tuesday & Wednesday, June 15 & 16

First Class Presort  
U.S. Postage Paid  
Permit # 185  
Crystal Lake, IL

## ONLINE AUCTION

Tuesday & Wednesday, June 15 & 16

### Sure Plus Manufacturing Co

185 E 12th Street  
Chicago Heights, Illinois

Bid Online at



 **Heath Industrial**  
2104 Stonington, Hoffman Estates, IL  
www.heathindustrial.com

email [auctions@heathindustrial.com](mailto:auctions@heathindustrial.com)  
847.380.1755 (phone) • 224.757.7577 (fax)  
**commission based auction sales**  
**guaranteed auction sales**  
**cash buyers for complete plants**  
**highest finders fees paid**

*Featured Assets Include*  
Minster, USI & Federal Presses  
Hannifin & Denison Multipresses  
Landis Threaders, Toolroom Equipment  
Fabricating Equipment  
Material Handling  
Raw Material & Finished Goods  
Trucks & Much More!

**Online Bidding:** Please visit [www.bidspotter.com](http://www.bidspotter.com) to sign up to bid online.

**Inspection:** Monday June 14, 8 AM - 3 PM

**Buyers Premium:** 18.00%

**Sales Tax:** 10.00 % Without Proper Exemption

**Payment:** Cash, Credit Cards, Certified Checks, Company Checks ONLY With Bank Letter of Guarantee

**Pickup / Removal:** Curbside Pickup starting Thursday, June 10th. All items must be removed by Friday, June 18th.

**Terms of Sale:** Everything sold as-is and where-is, no warranties expressed or implied. See website for complete terms.